Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	To
PO039156	ACI001-VC	4	1	Net 30	MT-4140-B-0.500x3.500	4140 Steel Bar 0.500 X 3.500 : AISI 4140 STEEL BAR PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MINIMUM ROCKWELL C = 28 RC MAXIMUM ROCKWELL C = 32 RC receive ft				6	3/16/2018	6		S060738	Stock	4/13/2018	$ 27.50 / ft	0		$1
									Total:	6		6								$13

Plex 4/13/2018 8:14 AM Dart Dubois Pascal

DELIVERY - USINE

Copy CO00076623

ACIER OUELLETTE INC.
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°	CLI0001056
Date	2018/03/01
Delivery date	**2018/03/13**
Your order N°	039156
Processed by	Josianne Bourdon 80247
Salesman	
Carrier	OUELLETTE VALLEYFIELD
Credit Terme	Net 30 Days
Page	1

Billed to
DART AEROSPACE LTD

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to
, Ontario,

1 Palette 14" x 72"

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB CMD	PCS NB EXP	PCS NB B/O	Internal Use Only IN	I	S	C	OUT
1 PLATE 4140 HT 1/2 RANDOM NS P4140-12HT-V **8509** *1 X 3 1/2" X 72" HEAT: 300536* *AC14005-FU-12/03* → coffre plaque tablewir	35.73	1.75	PI2_$CLB		1 X 72"		A... 1 s	3			DAS 11 ~~9-09~~ APR 13 2018
2 ALU PLATE 2 1/4 6061-T651 RANDOM PAL-2146061-V **7464** *1 X 13 1/2" X 72" HEAT: 651215* *AC14006-TH-07/03* 925	216.88	6.75	PI2_$CLB		14 72"						

Total Weight (Lbs) : 252.61

NIR : R-109516-6

5 min

Conditions :
All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :	Verified By :	Delivered By :	Time	Customer's Signature	Date (Y M D)
					18 03 13

Total ($CAD)

DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039156

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039156
PO Date: 3/1/18
Due Date: 3/7/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, ChantalPhone: clavoie@dartaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: quote no: sou0088895, sou0088998

REVISED $

E-MAILED MAR 0 2 2018

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	MT-HRS-P-0.500		Hot Rolled Steel Plate 0.500" (44W) receive sf	Firmed	3/7/18	32 sf	0 sf 32 MAR 0 5 2018	32 sf	$13.167187/sf	$421 3
Line Item Note	note: please cut sheet in two									
2	M6061T6B0.500X00.500		6061T6 Bar 0.500 X 0.500 . MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/7/18	12 ft	0 ft 20 MAR 0 5 2018	12 ft	$0.8575/ft	$10 2
3	MT-4140-B-2.250X8.000		AISI 4140 Steel Bar . Material: AISI 4140 STEEL BAR AS PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MIN. ROCKWELL C = 28 RC MAX. ROCKWELL C = 32 RC NOTE: cut material in 12" lenght	Firmed	3/16/18	6 ft	0 ft 8' MAR 1 9 2018 DAS 11	6 ft	$153.73166/ft	$922 3

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	MT-4140-B-0.500x3.500		4140 Steel Bar 0.500 X 3.500 AISI 4140 STEEL BAR PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MINIMUM ROCKWELL C = 28 RC MAXIMUM ROCKWELL C = 32 RC receive ft	Firmed	3/7/18	6 ft	0 ft	6 ft	$27.50/ft	$165.00
5	MT-HRS-P-0.250		Hot Rolled Steel Plate 0.250" (44W) Hot Rolled Steel Plate 0.250" thick	Firmed	3/7/18	32 ft	0 ft	32 ft	$6.33188/ft	$202.62
Line Item Note	note: please cut sheet in two									
6	MT-4140QT-R1.750		AISI 4140 Quenched &Tempered Steel Round Bar 1.750" Dia. AISI 4140 Q&T Round Bar MAT'L: AISI 4130 QUENCHED & TEMPERED ROUND BAR AS PER ASTM 4140 QT OR ASTM 4142 QT	Firmed	3/7/18	12 ft	0 ft	12 ft	$18.07666/ft	$216.9
7	MT-4140QT-R2.375		MT-4140 QT-R2.375 MAT'L: AISI 4130 QUENCHED & TEMPERED ROUND BAR AS PER ASTM 4140 QT OR ASTM 4142 QT	Firmed	3/7/18	12 ft	0 ft	12 ft	$46.6666/ft	$560.0
8	M4140N-R0.750		4140 Steel Round Bar 0.750" receive ft	Firmed	3/7/18	12 ft	0 ft	12 ft	$2.4925/ft	$29.9
9	M6061T6S2.250X13.500		6061-T6 Sheet 2.250" Thick x 13.500" Wide MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209	Firmed	3/7/18	6 ft	0 ft	6 ft	$171.315/ft	$1,027.8

Grand Total: $3,556

MAR 13 2018 DAS 11 9-89

6'

APR 13 2018 DAS 11 9-89

32'

MAR 05 2018

12'

MAR 05 2018

12'

22

MAR 12 2018

12'

MAR 05 2018

6'

MAR 13 2018 DAS 11 9-89

Order Notes

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/2/18 8:40 AM dart lavoie chantal

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4140-B-0.500X3.500 PO / BATCH NO.: 039156/5060738

DATE: APR 13 2018

MATERIAL CERT REC'D: Yes

QUANTITY RECEIVED: 6

QUANTITY INSPECTED: 6

QUANTITY REJECTED: Ø

THICKNESS ORDERED: 0.500

THICKNESS RECEIVED: 0.500

SHEET SIZE ORDERED: N/A

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	use for dcrt tooling only PD 13-4-13
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	
CORRECT MATERIAL IDENTFICATION	Y	N	Heat# 300536
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: DAS 11 9-89 PD	SIGNED OFF BY:
DATE: APR 13 2018	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	17-790	17.12.13	VM	ML
B	MIN & MAX Rc CHANGED	18-523	18.01.24	VM	ML
C	ADD AISI 4142	18-544	18.02.14	ML	ML

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL BAR
MINIMUM ROCKWELL C = 28 Rc
MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION: ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626, MIL-S-24093

PART NUMBER: MT-4140-B-[T.TTT] x [W.WWW]
WHERE "T.TTT" = THICKNESS IN INCHES
WHERE "W.WWW" = WIDTH IN INCHES

EX. 4.0" x 6.0" BAR = MT-4140-B-4.000x6.000

DART AEROSPACE Hawkesbury, Ontario, Canada

TITLE: AISI 4140 / 4142 STEEL BAR

PART NO.: MT-4140-B REV: C

TOOL NO.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING

	INITIALS AND DATE
DESIGNED BY:	VM 12/13/2017
DRAWN BY:	ML 02/14/2018
CHECKED BY:	VM 02/14/2018
MFG REVIEW BY:	DD 02/14/2018
APPROVED BY:	ML 02/14/2018

TOLERANCES: .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS

SCALE: NTS SHEET 1 OF 1

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